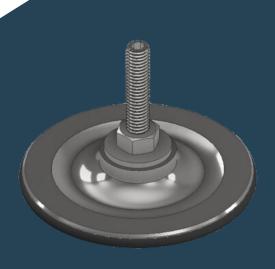


TECHNICAL DATA SHEET C-CLAW S-300

Non-intrusive fastener for wind industry

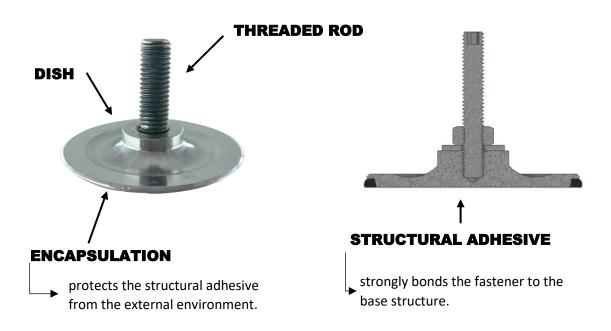
A revolutionary alternative to welding, drilling and magnets



C-CLAW S-300 BONDED FASTENER

COLD PAD has developed C-CLAW S-300, an industrial fastener with a process-controlled installation that is non-intrusive, reliable, safe and durable. It is a real alternative to welding, drilling and magnets.

C-CLAW S-300 is specially designed for harsh industrial environments including marine applications, like wind power, storage tank farms and offshore platforms where conventional assembly methods generate a considerable number of associated constraints and risks.



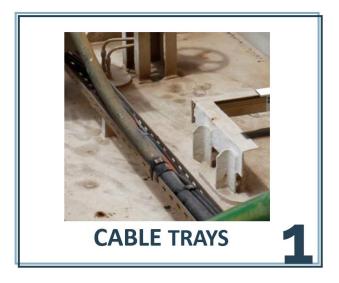
REGULATORY CAPACITY

Use case	Load type	Regulatory capacity ¹
Standard ²	Tension and Shear, simultaneous or not	3.0 kN (300 kg)

¹ For further information, see page 4.

² For further information, see page 4. V062023.1

TYPICAL APPLICATIONS







For further information regarding C-CLAW S-300 applications, visit COLD PAD's YouTube channel







STANDARD SERVICE CONDITIONS³

Specifications	C-CLAW S-300		
Adhesive	Use only the reference qualified by COLD PAD		
	35 years		
	[+10°C; +40°C]		
	[-20°C; +70°C]		
Base metal thickness	[10mm or above]		
Structure diameter	>2.6m and above ⁴		
Surface preparation	See Note ⁵		
Ĺ→ Load type	Tension or Shear, simultaneous or not		
♠ Environment	Can be exposed to marine environment ⁷		
Regulatory capacities ⁸	3.0 kN (300kg)		

SPECIAL SERVICE CONDITIONS

SERVICE temperature	Base metal thickness	Load type	Regulatory capacities	
[.70%100%.]	[10mm or above]	Tension	2.5kN (250kg)	
[+70°C; +100°C]		Shear	1.5kN (150kg)	
[-20°C; +70°C]	[5mm; 10mm]	Tension	2.5kN (250kg)	
		Shear	1.5kN (150kg)	

³ For any deviation from the standard framework presented in this table, refer to the SPECIAL SERVICE CONDITIONS table or contact COLD PAD.

⁴ Consult COLD PAD for lower diameter.

⁵ Surface preparation shall follow 010_PT_M_001 [1]. COLD PAD recommends the following devices: Needle Scaler, Bristle Blaster or grit blasting device.

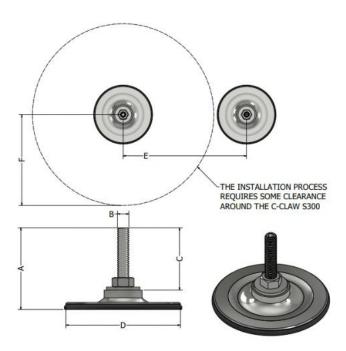
⁷ Relative humidity up to 100%, sun, seawater with non-permanent immersion.

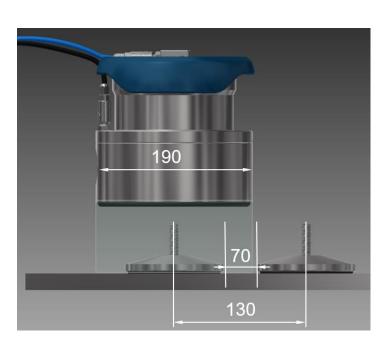
⁸ The above capacities can be used for both approaches: LRFD and ASD/WSD. For LRFD approach (e.g., Eurocodes), an increasing factor of 1.50 may be applied to the above capacities. For further information, please refer to 010_RE_E_008, last revision. 4

C-CLAW S-300 PARTS AND MATERIALS

Item	Material	
Threaded rod	SS* A4-70 (DIN 913)	
Nut	SS A4 (DIN 934)	
Washer	SS A4 (DIN 9021)	
Dish SS316L (1.4404)		
Base structure	Structural steel or other metals	
*SS: Stainless Steel		

C-CLAW S-300 CHARACTERISTICS





Term	Feature	Value	Other specifications	Value
Α	Height of C-CLAW S300	42 mm	C-Claw S300 Weight	80g
В	Rod diameter	M8x1.25		
С	Rod length	32 mm ¹⁰		
D	C-CLAW diameter	60 mm		
Е	Min. distance between 2 C-CLAW S-300	130 mm ¹¹		
F	Radial clearance	100mm ¹²		
	Minimum thickness of base metal	5 mm		

 $^{^{10}}$ Standard length can be removable or customized upon request.

 $^{^{11}}$ Measured axis to axis. This value will progressively be reduced to 80mm

 $^{^{12}}$ The intended position of C-CLAW S-300's rod should be at least 100mm away from any interference (wall, base plate...) or from the edge of the plate, as per figure above. This value will progressively be reduced to 50mm^2 .

C-CLAW S-300 INSTALLATION

INSTALLATION EQUIPMENT: A PROCESS-CONTROLLED TOOL

Adhesive bonding operations require a good control of the whole bonding procedure (control of atmospheric conditions, surface preparation, adhesive preparation and application, polymerization...).

C-Hawk proprietary tool offers an easy, quick and perfect control of the bonding operations in exposed outdoor environment by creating optimum atmospheric conditions locally, for repeatable performance, even for marine applications.

C-Hawk is a low-power tool and can be used in multiple areas (including potentially explosive atmosphere).

C-Hawk allows a simple and quick installation (less than 5 minutes for a full cycle including surface preparation).

C-Hawk is compatible with rope access.







INSTALLATION SEQUENCE

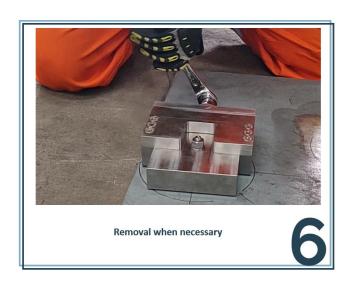












ADDITIONAL INFORMATION

Additional information	Detail	
Earthing	Earthing may not be ensured	
Coating	Paint touch-up is not required ¹³	
Training	1 day	
Traceability & inspection	Batch identification number	
Shelf life (storage and transportation)	2 years	

 $^{^{\}mbox{\scriptsize 13}}$ Please contact COLD PAD for more information V062023.1